

Date: Thursday, 6/15/2006 1:41:09 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LUG  
 Job Number : 27553  
 Estimate Number : 11886  
 P.O. Number : *N/A* Part Number : D22531  
 This Issue : 6/15/2006 S.O. No. : *N/A* Drawing Number : D2253 REV C  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : *N/A* Type : PURCHASED PARTS Drawing Revision : C  
 Previous Run : *N/A* Material :  
 Written By : *See comment below* Due Date : 6/30/2006 Qty: *20* Um: Each  
 Checked & Approved By : *OK 06.06.15 W*  
 Comment : Est. C 99.10.29 Updated for laser cutting EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O:

Laser Cut per Dwg D2253

Material release note required

Material: 304 SS .125" THK.  
 (.125 SF)

Batch: *M 6789**M 060621*

2.0 D22531F

*Water Jet**Dwg Rev: C Proj: C*

Comment: Qty: 1.0000 Each(s)/Unit Total 6.0000 Each(s)

Lug

*M 060621**(20)*

3.0 ~~PACKAGING 1~~ PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

*M 060621**(20)*

4.0 ~~QCB~~ DIMENSIONAL CHECK

*QCB*

Comment: DIMENSIONAL CHECK

*06.06.21 (20)*

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Tumble &amp; Deburr any rough edges after tumbling

*N/A**SB 06/06/22**M.F. 06.06.22 (20)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: DS Date: 06/06/20

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Thursday, 6/15/2006 1:41:09 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG

Job Number: 27553

Part Number: D22531

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



*SP, 06/10/26*

*W 06/26/26*

*DAVID id/stone*

*6/6/23*

*(20)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
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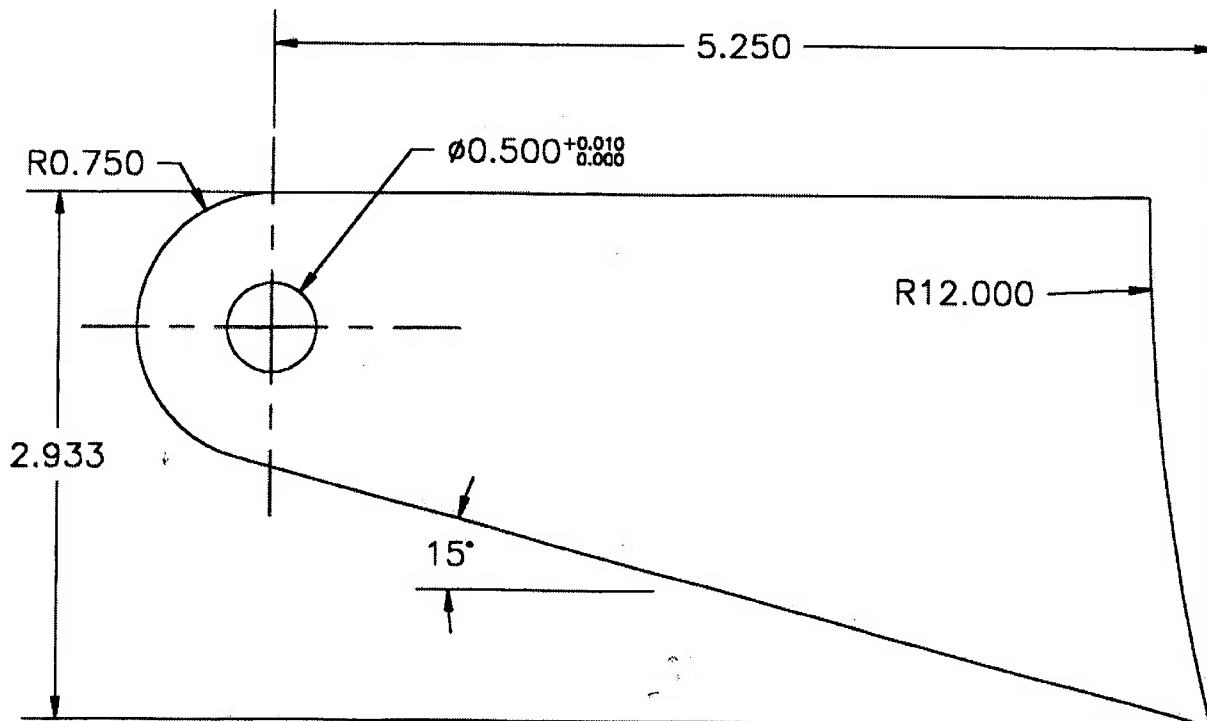
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

PREPARED	DART AERO ACCESSORIES INC		
C. Meeker	VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED	D2253		REV. C
<i>BW</i>			SHEET 1 OF 1
DATE	TITLE		SCALE
Jun. 14, 1994	LUG ASSEMBLY		1:1
C	95.12.22	REMOVED BUSHING	

**RELEASED**  
49.10.12 KED2253-1 M/F 1/8 THICK  
304/316 SSSHOP COPY  
RETURN TO  
ENGINEERING

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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 27553

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	27553
<b>Description:</b>	<b>Part Number:</b>	D2253-1
<b>Inspection Dwg:</b>	<b>Rev:</b>	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	X	Prototype
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[illegible]

Measured by: 	Audited by: 	Prototype Approval:
Date: 05.06.21	Date: 06.06.21	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	